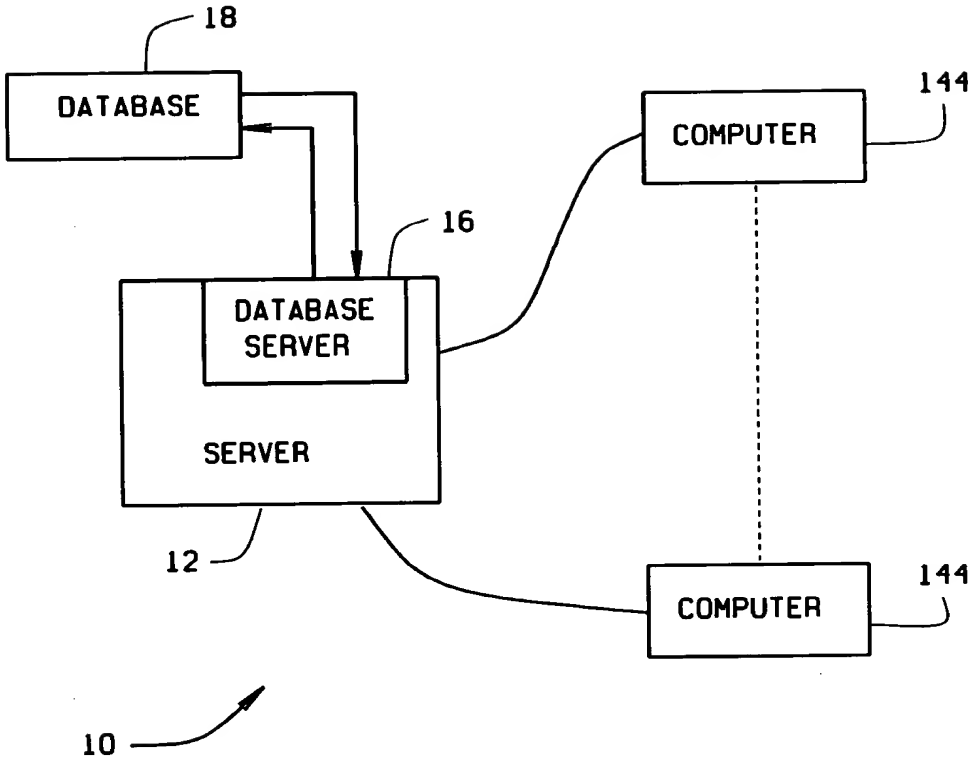


FIG. 1

EP 0 838 050 A2

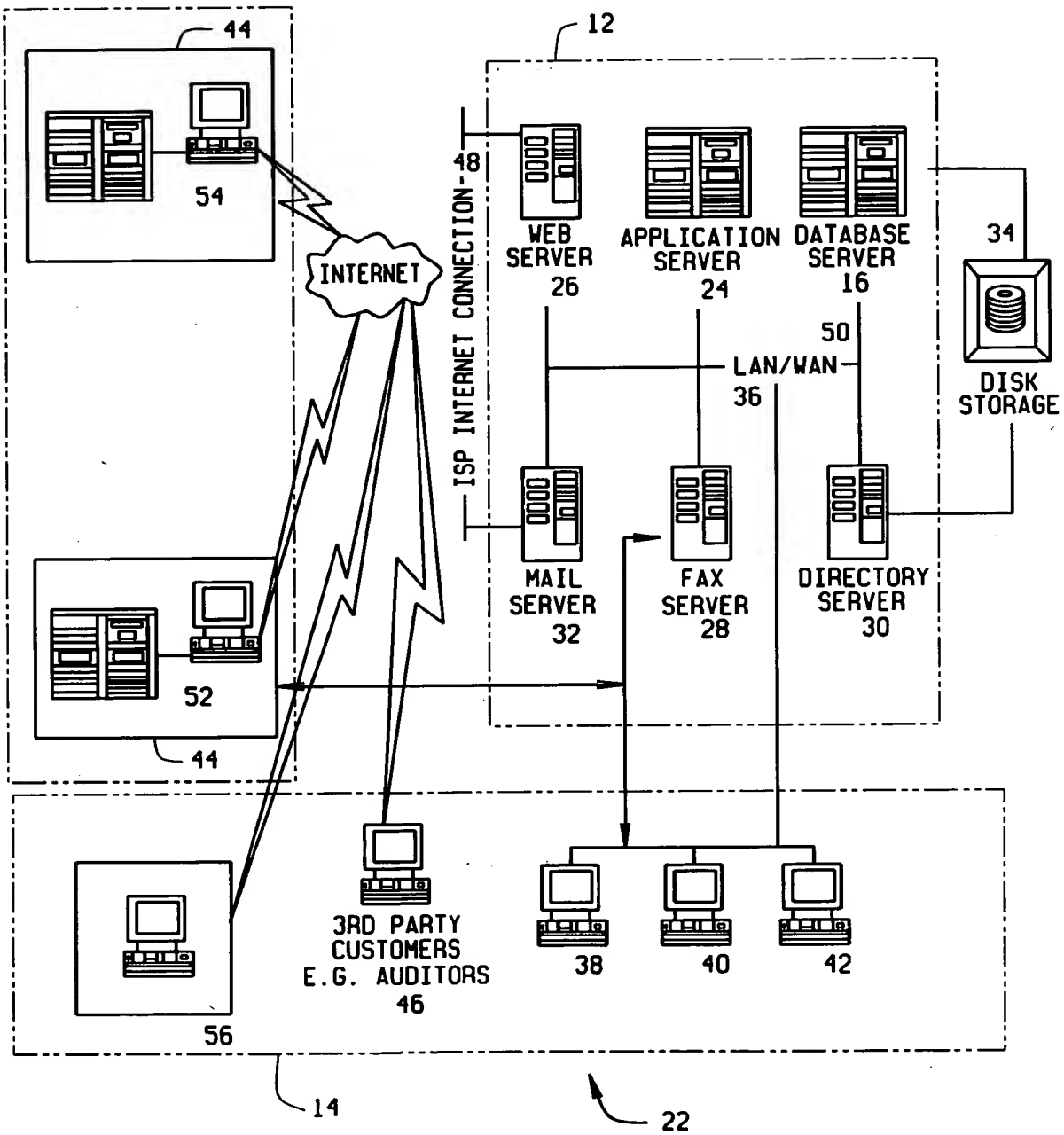

44
54
INTERNET
12
48
ISP INTERNET CONNECTION
WEB SERVER 26
APPLICATION SERVER 24
DATABASE SERVER 16
34
DISK STORAGE
50
LAN/WAN
36
MAIL SERVER 32
FAX SERVER 28
DIRECTORY SERVER 30
52
44
3RD PARTY CUSTOMERS E.G. AUDITORS 46
38
40
42
56
14
22

FIG. 2

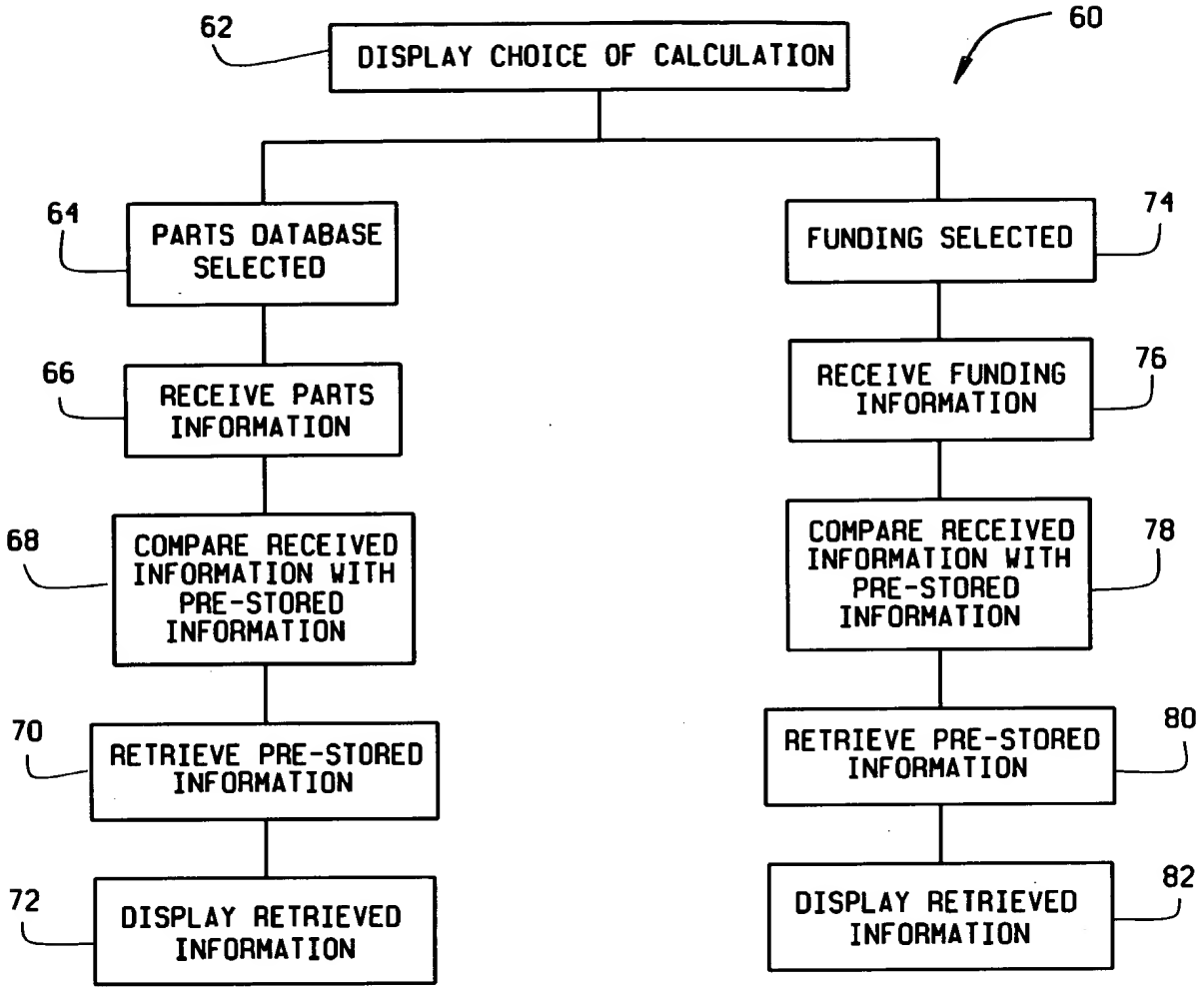

62
DISPLAY CHOICE OF CALCULATION
60
64
PARTS DATABASE SELECTED
66
RECEIVE PARTS INFORMATION
68
COMPARE RECEIVED INFORMATION WITH PRE-STORED INFORMATION
70
RETRIEVE PRE-STORED INFORMATION
72
DISPLAY RETRIEVED INFORMATION
74
FUNDING SELECTED
76
RECEIVE FUNDING INFORMATION
78
COMPARE RECEIVED INFORMATION WITH PRE-STORED INFORMATION
80
RETRIEVE PRE-STORED INFORMATION
82
DISPLAY RETRIEVED INFORMATION

FIG. 3

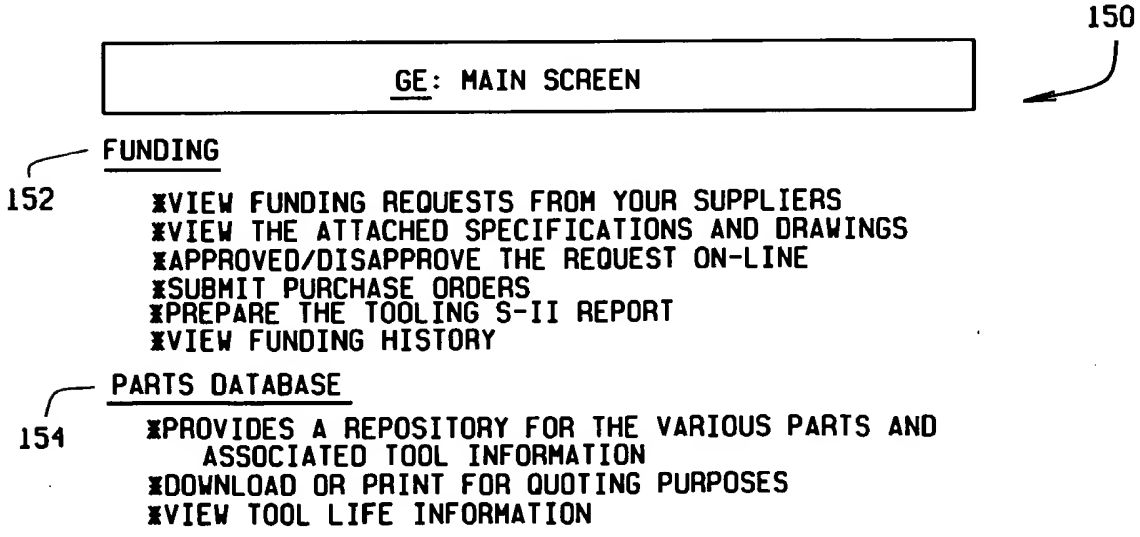

150
GE: MAIN SCREEN
FUNDING
152
*VIEW FUNDING REQUESTS FROM YOUR SUPPLIERS
*VIEW THE ATTACHED SPECIFICATIONS AND DRAWINGS
*APPROVED/DISAPPROVE THE REQUEST ON-LINE
*SUBMIT PURCHASE ORDERS
*PREPARE THE TOOLING S-II REPORT
*VIEW FUNDING HISTORY
PARTS DATABASE
154
*PROVIDES A REPOSITORY FOR THE VARIOUS PARTS AND ASSOCIATED TOOL INFORMATION
*DOWNLOAD OR PRINT FOR QUOTING PURPOSES
*VIEW TOOL LIFE INFORMATION

FIG. 4

160

GE: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS

MODIFY PARTS DETAILS

162

SELECT THE COMMODITY	ALL
SELECT PLANT	ALL
SELECT THE PART NUMBER	ALL

SUBMIT DOWNLOAD UPLOAD

FIG. 5

170

GE: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - SUBMIT

MODIFY TOOL PARTS

PART NUMBER: 61B110004AA1 (SAND CASTINGS COMMODITY PART)

172

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INT'L	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	SAMPLE	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE: SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE ($)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK ($)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE

FIG. 6

TOCID: SATCS/SD

180

GE: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - SUBMIT (CONT.)

172

PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE $ SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE ($)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK ($)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE
		COMMENTS	SAMPLE

182

PART DISTRIBUTION
NO. OF PLANTS TO SUPPLY [3]

PLANT NAME	PART DISTRIBUTION IN %
PLAINVILLE	50
FT. WAYNE	30
SELMER	20

184

TOOL LIFE DETAILS
NO. OF TOOLS [1]

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE

186 — UPDATE

FIG. 7

190

GE: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - UPLOAD OR DOWNLOAD

192 — PL. SPECIFIY THE PATH OF ATTACHMENTS:

[ ] BROWSE

194 — UPLOAD

FIG. 8

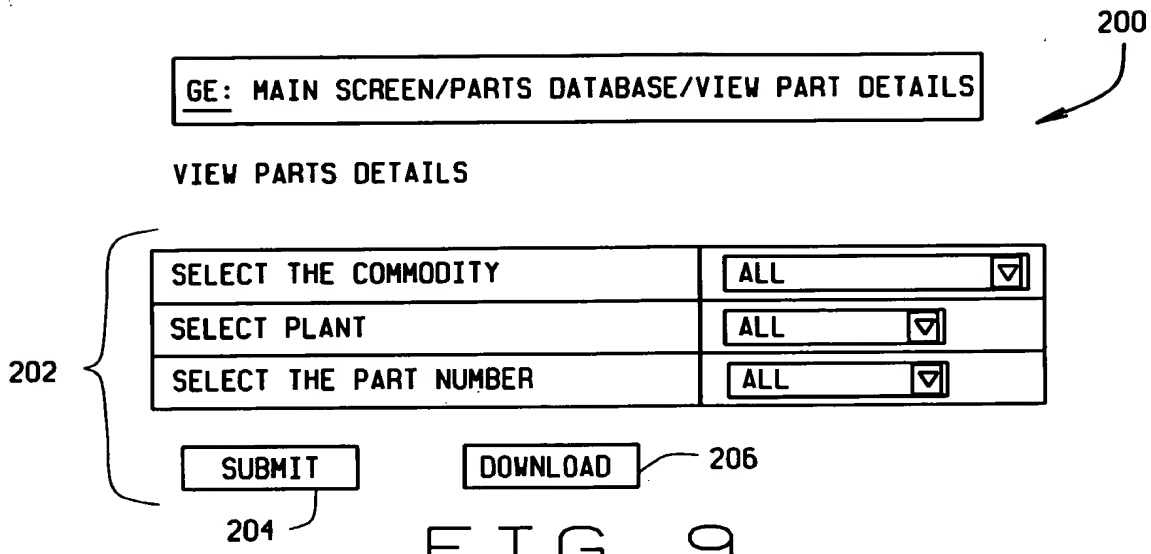
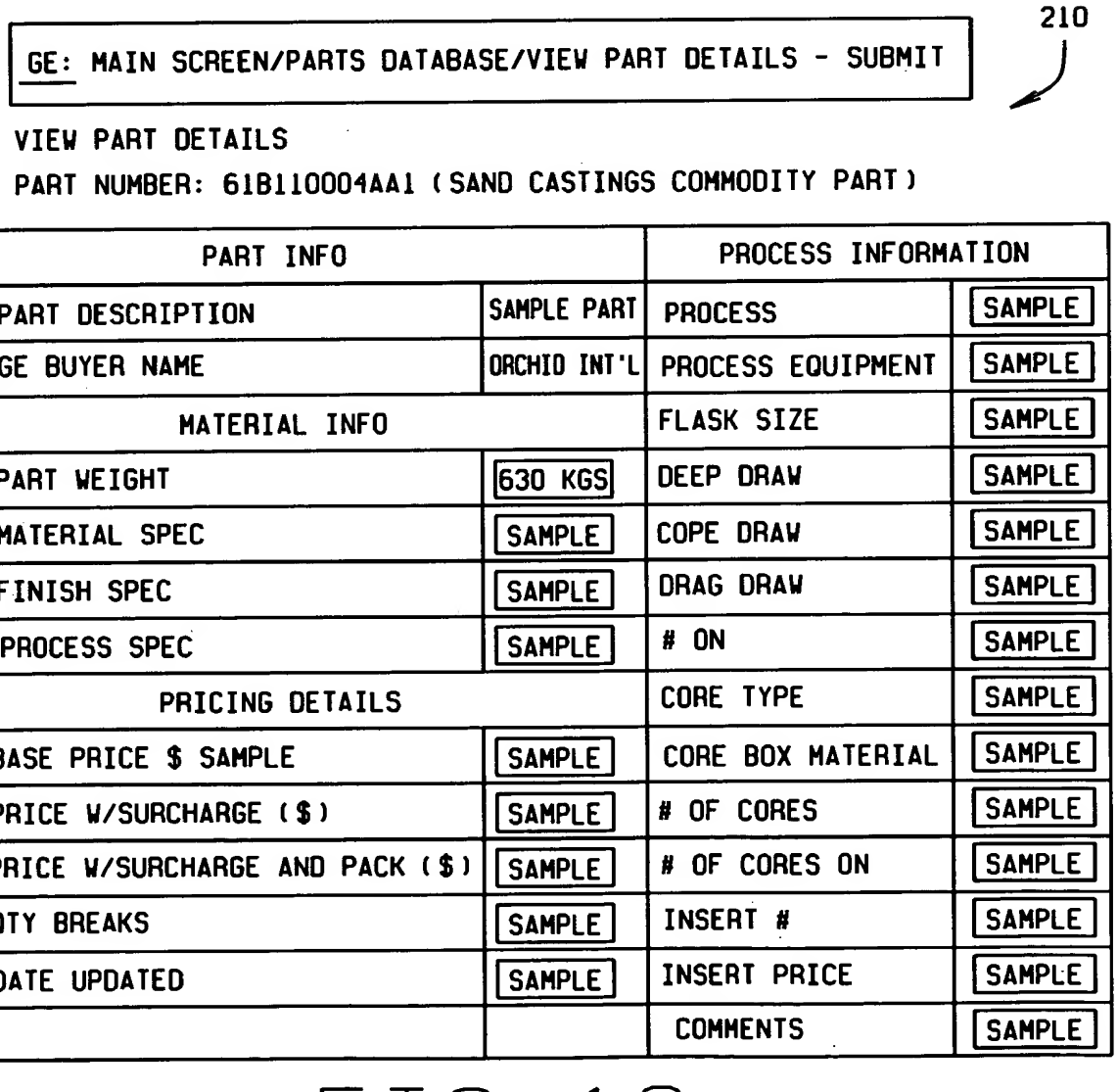


FIG. 9



PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INT'L	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	630 KGS	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE $ SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE ($)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK ($)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE
		COMMENTS	SAMPLE

FIG. 10

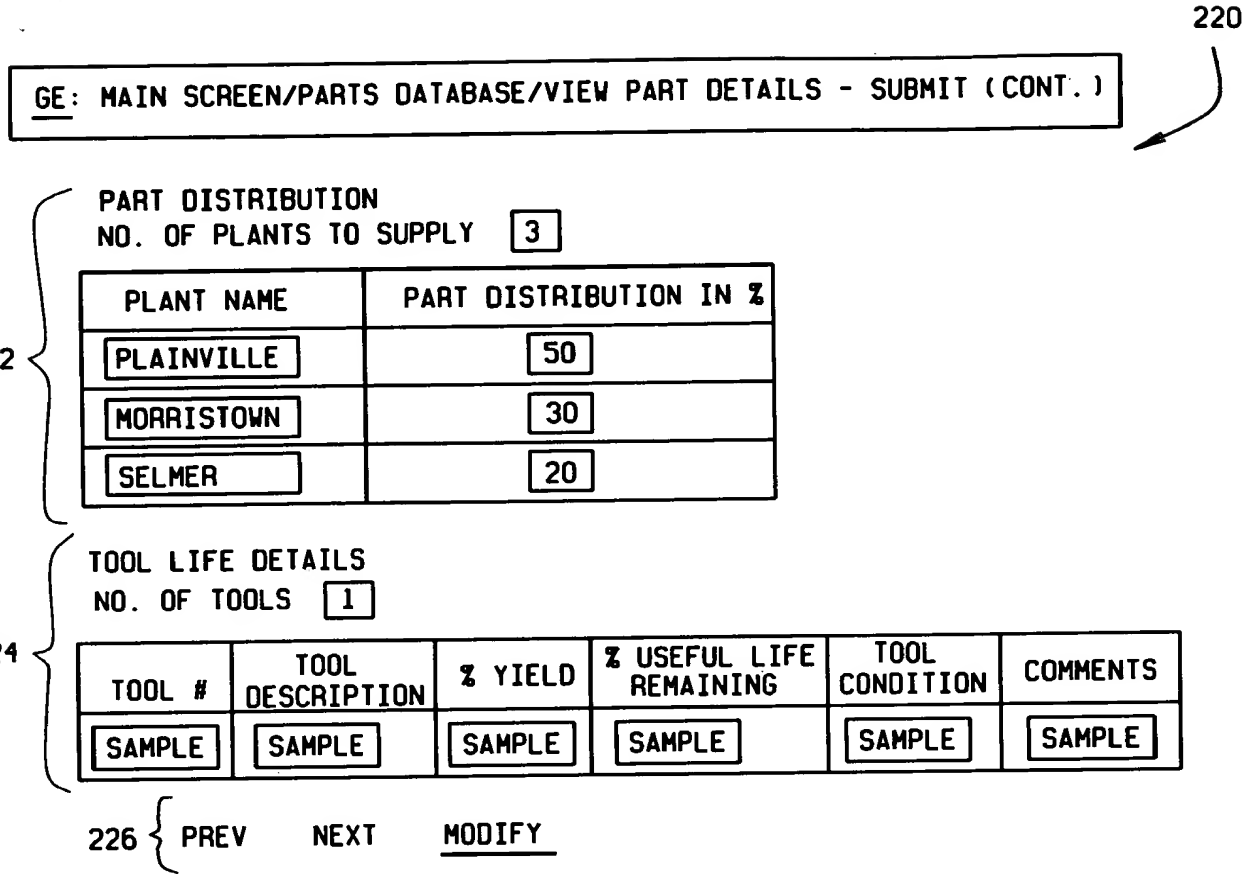

220
GE: MAIN SCREEN/PARTS DATABASE/VIEW PART DETAILS - SUBMIT (CONT.)
PART DISTRIBUTION
NO. OF PLANTS TO SUPPLY 3
222
PLANT NAME
PART DISTRIBUTION IN %
PLAINVILLE
50
MORRISTOWN
30
SELMER
20
TOOL LIFE DETAILS
NO. OF TOOLS 1
224
TOOL #
TOOL DESCRIPTION
% YIELD
% USEFUL LIFE REMAINING
TOOL CONDITION
COMMENTS
SAMPLE
226
PREV
NEXT
MODIFY

FIG. 11

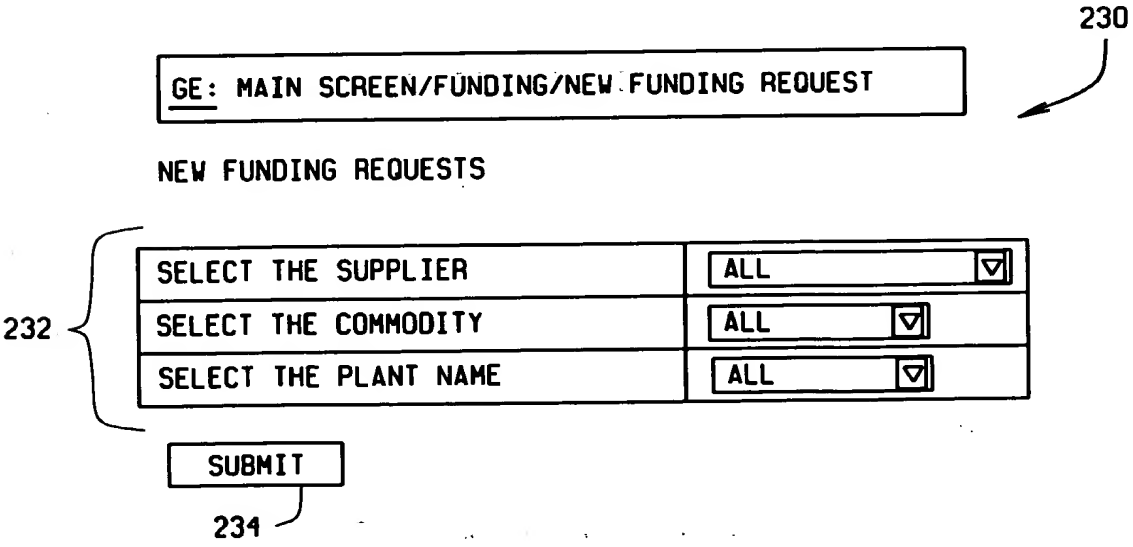

230
GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST
NEW FUNDING REQUESTS
232
SELECT THE SUPPLIER
ALL
SELECT THE COMMODITY
ALL
SELECT THE PLANT NAME
ALL
SUBMIT
234

FIG. 12

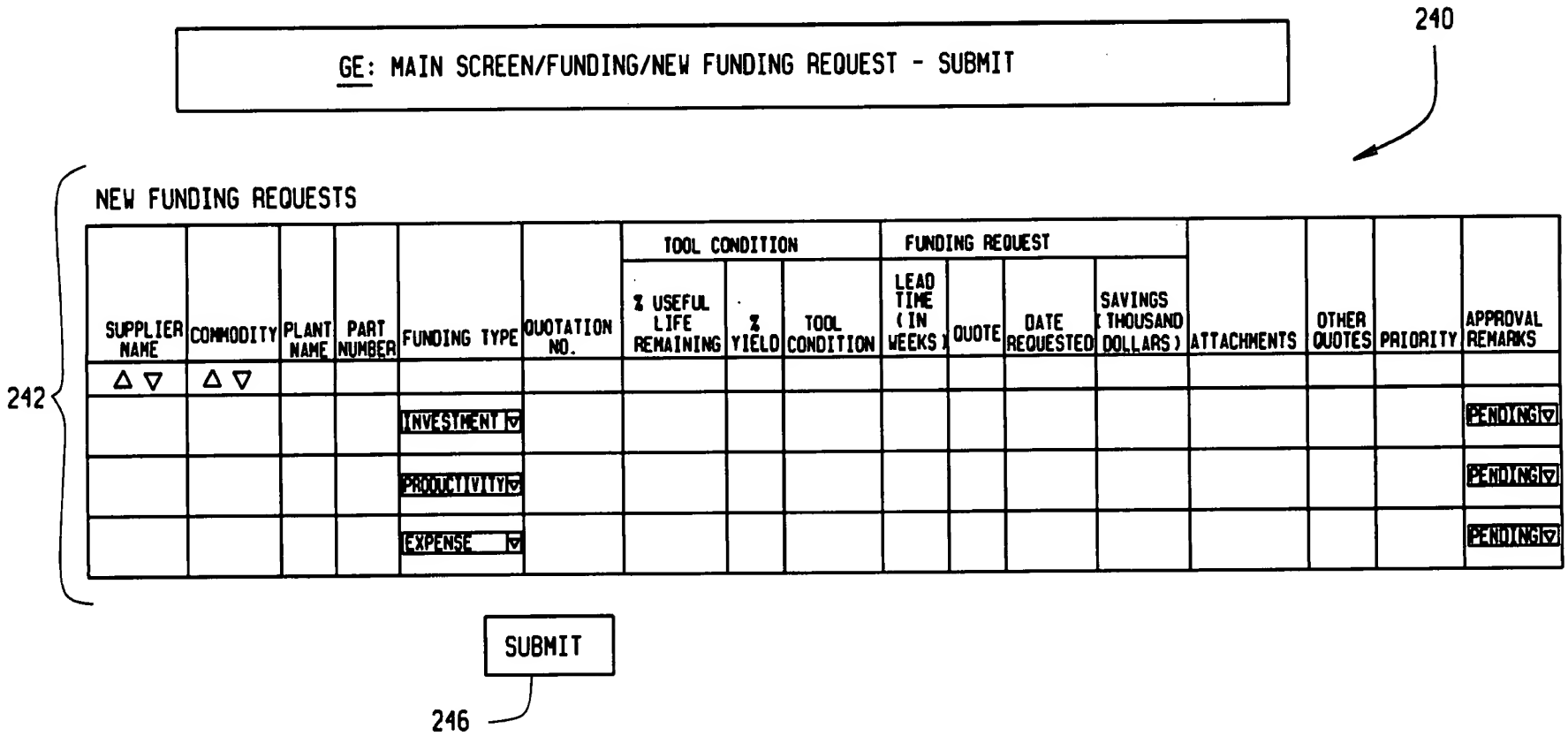

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT
240
NEW FUNDING REQUESTS
242
SUPPLIER NAME
COMMODITY
PLANT NAME
PART NUMBER
FUNDING TYPE
QUOTATION NO.
TOOL CONDITION
% USEFUL LIFE REMAINING
% YIELD
TOOL CONDITION
FUNDING REQUEST
LEAD TIME (IN WEEKS)
QUOTE
DATE REQUESTED
SAVINGS (THOUSAND DOLLARS)
ATTACHMENTS
OTHER QUOTES
PRIORITY
APPROVAL REMARKS
INVESTMENT
PRODUCTIVITY
EXPENSE
PENDING
PENDING
PENDING
SUBMIT
246

FIG. 13

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT/PART # LINK

250

252

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INT'L	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	SAMPLE	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE $ SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE ($)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK ($)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE
		COMMENTS	SAMPLE

254

PART DISTRIBUTION
NO. OF PLANTS TO SUPPLY [3]

PLANT NAME	PART DISTRIBUTION IN %
PLAINVILLE	50
MORRISTOWN	30
SELMER	20

256

TOOL LIFE DETAILS
NO. OF TOOLS [1]

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE

FIG. 14

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT/APPROVIMG PLANT LINK

260

PART DISTRIBUTION

264

PLANT NAME	PERCENTAGE
PLAINVILLE	60
FT. WAYNE	30
SELMER	10

266 APPROVING AUTHORITY: PLAINVILLE ▽

FIG. 15

270

GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT/PRIORITY LINK

PRIORITY CALCULATION

274

QUOTATION NUMBER	LEAD TIME (IN WEEKS)	PRIORITY	UPDATE
△ ▽			
NEW	3		△ ▽
QTN 23	1	3	△ ▽
QTN 45	3	5	△ ▽
QTN 234	2	2	△ ▽

276 SUBMIT

FIG. 16

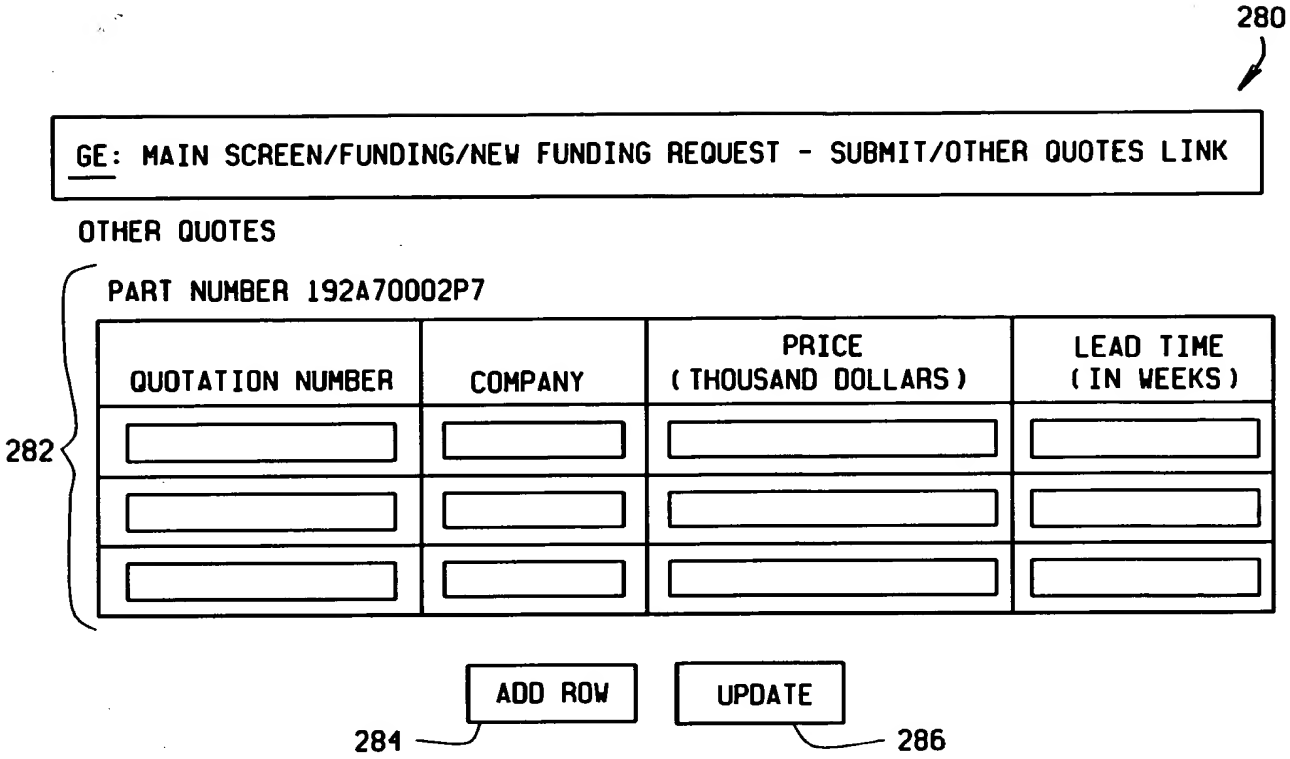

280
GE: MAIN SCREEN/FUNDING/NEW FUNDING REQUEST - SUBMIT/OTHER QUOTES LINK
OTHER QUOTES
PART NUMBER 192A70002P7
282
QUOTATION NUMBER
COMPANY
PRICE (THOUSAND DOLLARS)
LEAD TIME (IN WEEKS)
ADD ROW
UPDATE
284
286

FIG. 17

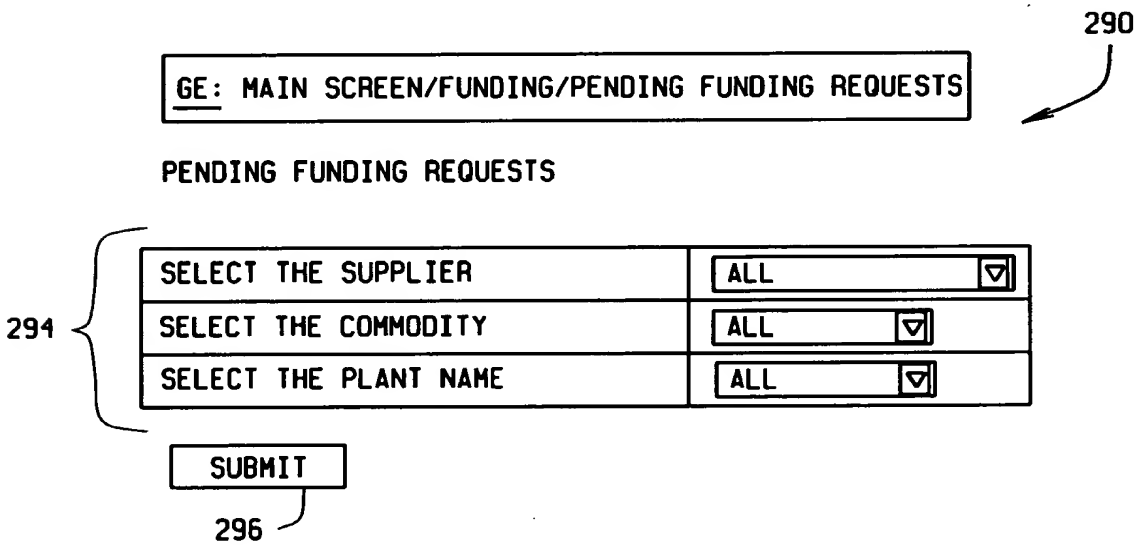

290
GE: MAIN SCREEN/FUNDING/PENDING FUNDING REQUESTS
PENDING FUNDING REQUESTS
294
SELECT THE SUPPLIER
ALL
SELECT THE COMMODITY
ALL
SELECT THE PLANT NAME
ALL
SUBMIT
296

FIG. 18

GE: MAIN SCREEN/FUNDING/PENDING FUNDING REQUEST - SUBMIT

300

302

COMMODITY	PLANT	PART NUMBER	FUNDING TYPE	QUOTATION NO.	TOOL CONDITION			FUNDING REQUEST				ATTACHMENTS	OTHER QUOTES	PRIORITY	APPROVAL REMARKS	CONFIRM
					% USEFUL LIFE REMAINING	% YIELD	TOOL CONDITION	LEAD TIME (IN WEEKS)	QUOTE	DATE REQUESTED	SAVINGS (THOUSAND DOLLARS)					
△ ▽		△ ▽														
			INVESTMENT ▽												PENDING ▽	☐
			PRODUCTIVITY ▽												PENDING ▽	☐
			EXPENSE ▽												PENDING ▽	☐

SUBMIT

304

FIG. 19

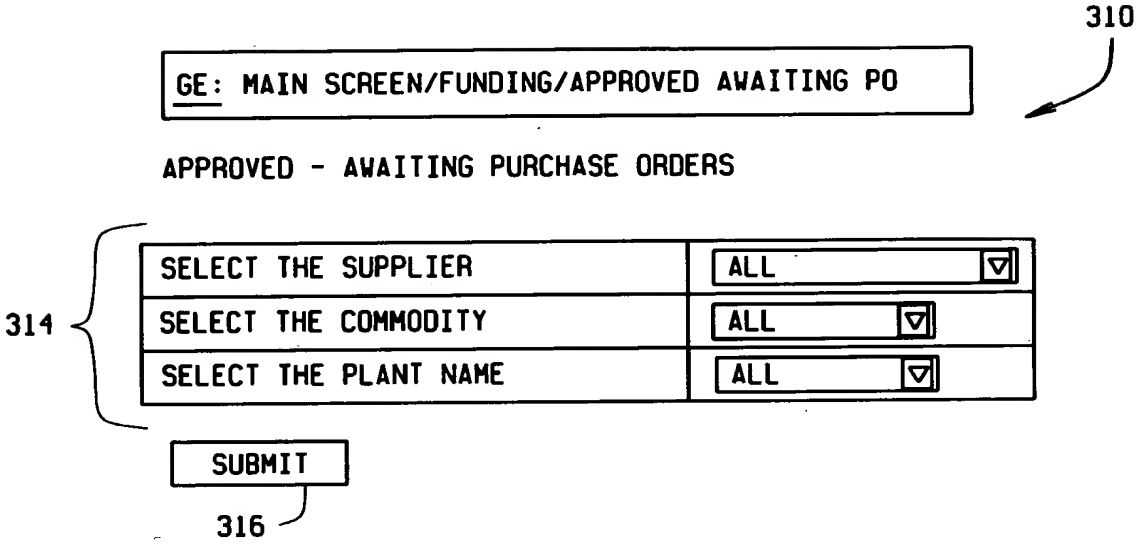

310
GE: MAIN SCREEN/FUNDING/APPROVED AWAITING PO
APPROVED - AWAITING PURCHASE ORDERS
314
SELECT THE SUPPLIER
ALL
SELECT THE COMMODITY
ALL
SELECT THE PLANT NAME
ALL
SUBMIT
316

FIG. 20

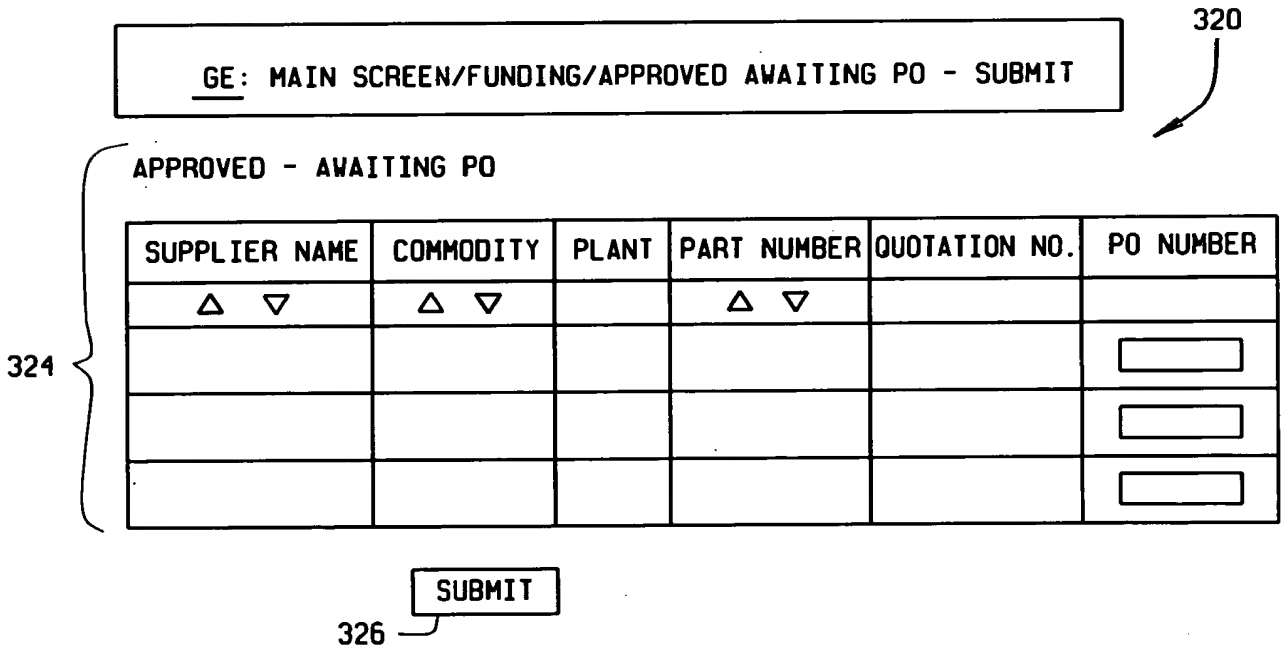

320
GE: MAIN SCREEN/FUNDING/APPROVED AWAITING PO - SUBMIT
APPROVED - AWAITING PO
324
SUPPLIER NAME
COMMODITY
PLANT
PART NUMBER
QUOTATION NO.
PO NUMBER
SUBMIT
326

FIG. 21

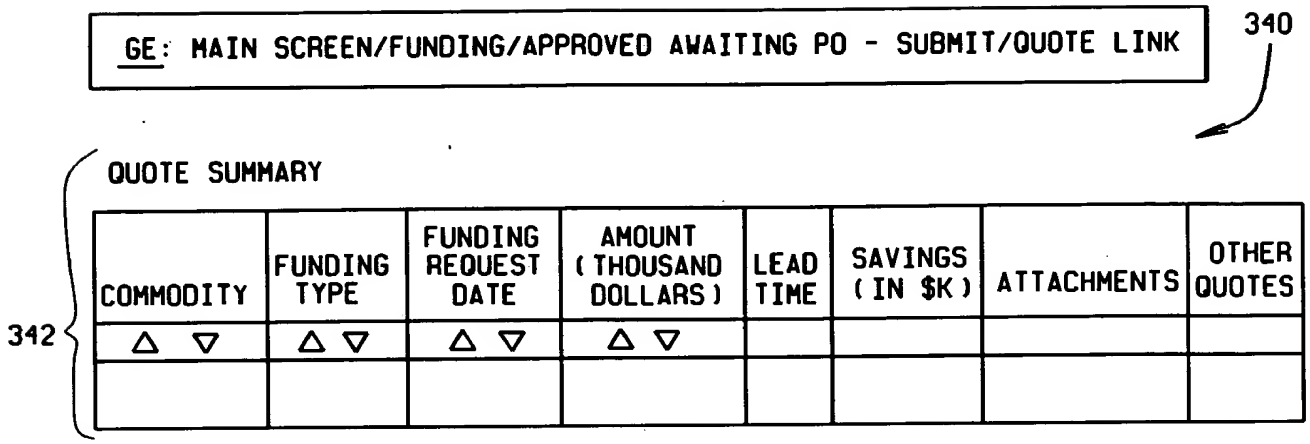

GE: MAIN SCREEN/FUNDING/APPROVED AWAITING PO - SUBMIT/QUOTE LINK
340
QUOTE SUMMARY
342
COMMODITY
FUNDING TYPE
FUNDING REQUEST DATE
AMOUNT (THOUSAND DOLLARS)
LEAD TIME
SAVINGS (IN $K)
ATTACHMENTS
OTHER QUOTES

FIG. 22

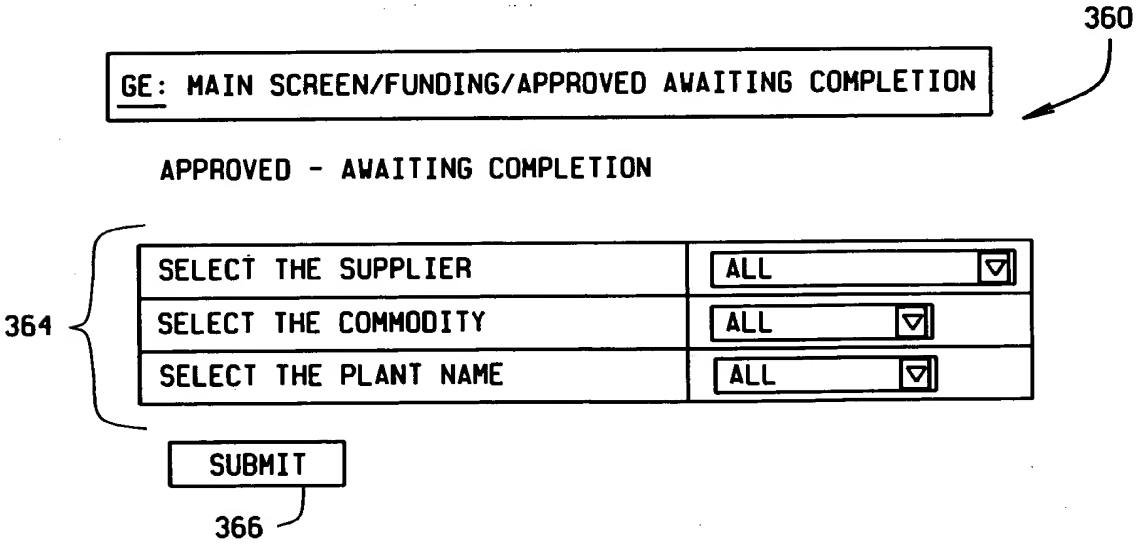

360
GE: MAIN SCREEN/FUNDING/APPROVED AWAITING COMPLETION
APPROVED - AWAITING COMPLETION
364
SELECT THE SUPPLIER
ALL
SELECT THE COMMODITY
ALL
SELECT THE PLANT NAME
ALL
SUBMIT
366

FIG. 23

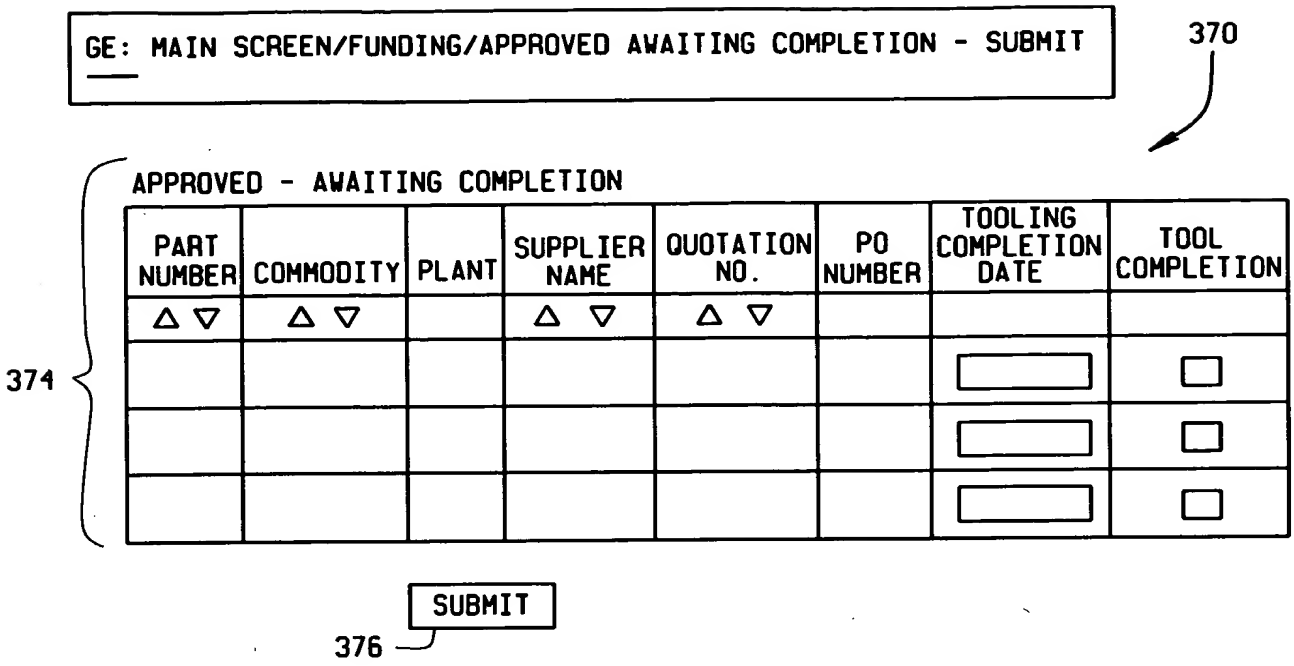

GE: MAIN SCREEN/FUNDING/APPROVED AWAITING COMPLETION - SUBMIT
370
APPROVED - AWAITING COMPLETION
PART NUMBER
COMMODITY
PLANT
SUPPLIER NAME
QUOTATION NO.
PO NUMBER
TOOLING COMPLETION DATE
TOOL COMPLETION
374
SUBMIT
376

FIG. 24

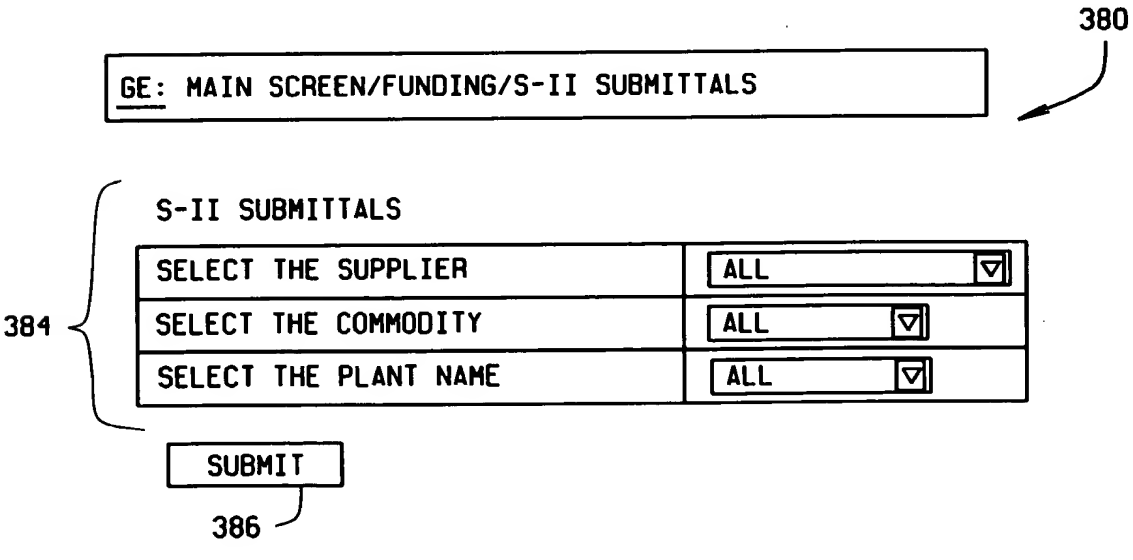

GE: MAIN SCREEN/FUNDING/S-II SUBMITTALS
380
S-II SUBMITTALS
SELECT THE SUPPLIER
ALL
SELECT THE COMMODITY
ALL
SELECT THE PLANT NAME
ALL
384
SUBMIT
386

FIG. 25

GE: MAIN SCREEN/FUNDING/S-II SUBMITTALS - SUBMIT

390

S-II SUBMITTALS

392

SUPPLIER NAME	COMMODITY	PLANT	PART NUMBER	QUOTATION NO.	% USEFUL LIFE REMAINING	% YIELD	LEAD TIME (IN WEEKS)	QUOTE ($K)	FUNDING REQUESTED DATE	SAVINGS ($K)	ATTACHMENTS	OTHER QUOTES	PRIORITY
△ ▽	△ ▽	△ ▽	△ ▽										

SUMMARY

394

FUNDING BREAK-UP IN MONTHS				FUNDING TYPE			BENEFIT PROFILE	
				TYPE	AMOUNT ($K)	PERCENTAGE		
JAN		JUL		INVESTMENT			TOTAL SAVINGS	
FEB		AUG		EXPENSE			ROI	
MAR		SEP		PRODUCTIVITY				
APR		OCT						

16/38

FIG. 26

GE: MAIN SCREEN/FUNDING/S-II SUBMITTALS - SUBMIT/RUN SCENARIO

400

S-II SCENARIO

APPROVED BUDGET 2,000,000
BALANCE BUDGET 192,000

SUPPLIER NAME	COMMODITY	PLANT	PART NUMBER	QUOTATION NO.	% USEFUL LIFE REMAINING	% YIELD	LEAD TIME (IN WEEKS)	QUOTE ($K)	FUNDING REQUESTED DATE	SAVINGS ($K)	ATTACHMENTS	OTHER QUOTES	PRIORITY	SELECTION
△ ▽	△ ▽	△ ▽	△ ▽											
														☐
														☐
														☐

402

LOAD SCENARIO 404

SUBMIT 406

17/38

FIG. 27

GE: MAIN SCREEN/FUNDING/S-II SUBMITTALS - SUBMIT/RUN SCENARIO/SUBMIT

410

S-II SCENARIO

414

SUPPLIER NAME	COMMODITY	PLANT	PART NUMBER	QUOTATION NO.	QUOTE ($K)	SAVINGS ($K)	APPROVAL REMARKS
△ ▽	△ ▽	△ ▽	△ ▽				
							☑
							☐
							☑

PROPOSED SUMMARY

416

BUDGET DETAILS		FUNDING BREAK-UP				FUNDING TYPE TYPE	$K	%	BENEFIT PROFILE	
TOTAL BUDGET		JAN		JUL		INVESTMENT			TOTAL SAVINGS	
TOTAL ALLOTTED		FEB		AUG		EXPENSE			ROI	
TOTAL REMAINING		MAR		SEP		PRODUCTIVITY				
PLANT SUMMARY		APR		OCT						
		MAY		NOV						
		JUN		DEC						

418

LOAD SCENARIO | SAVE SCENARIO | MODIFY SCENARIO | ANOTHER SCENARIO | APPROVE SCENARIO

FIG. 28

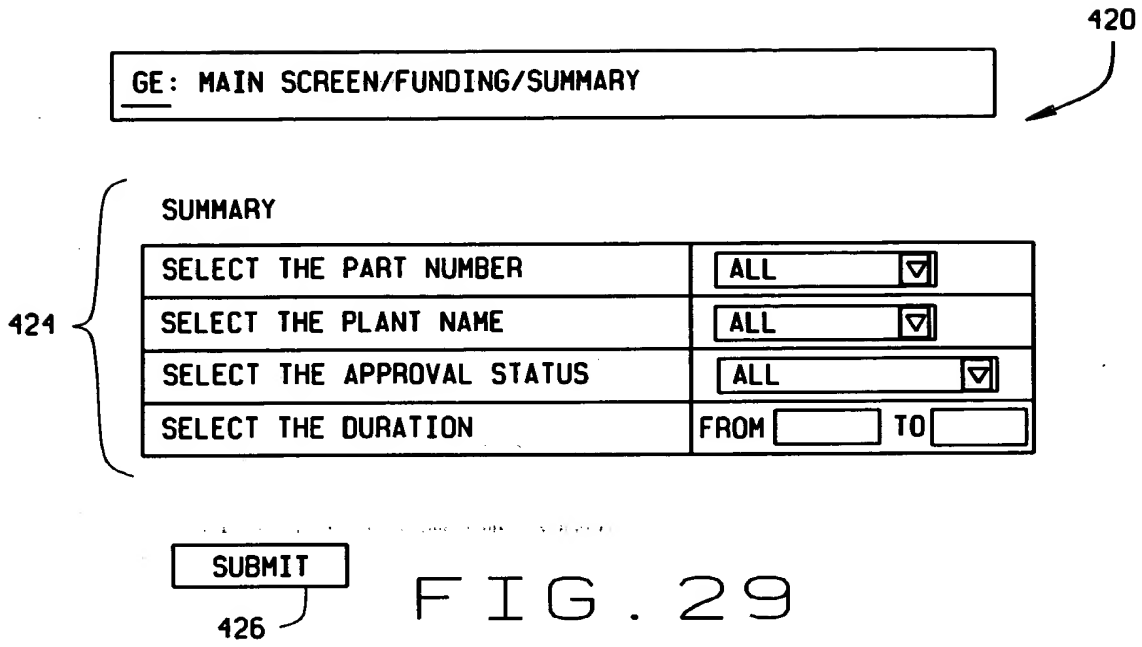

420
GE: MAIN SCREEN/FUNDING/SUMMARY
SUMMARY
424
SELECT THE PART NUMBER
ALL
SELECT THE PLANT NAME
ALL
SELECT THE APPROVAL STATUS
ALL
SELECT THE DURATION
FROM
TO
SUBMIT
426

FIG. 29

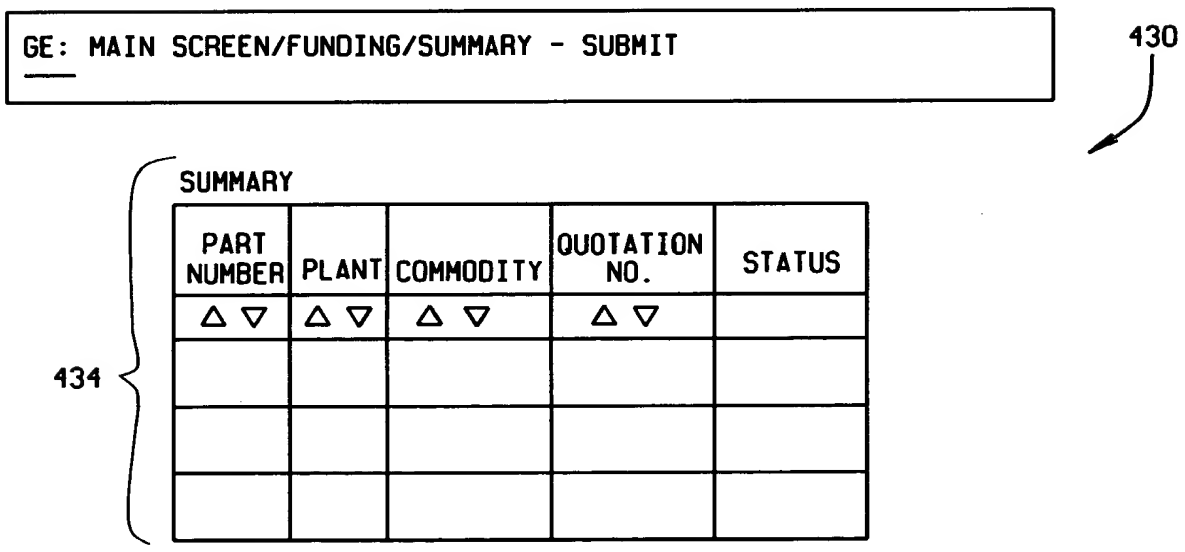

GE: MAIN SCREEN/FUNDING/SUMMARY - SUBMIT
430
SUMMARY
434
PART NUMBER
PLANT
COMMODITY
QUOTATION NO.
STATUS

FIG. 30

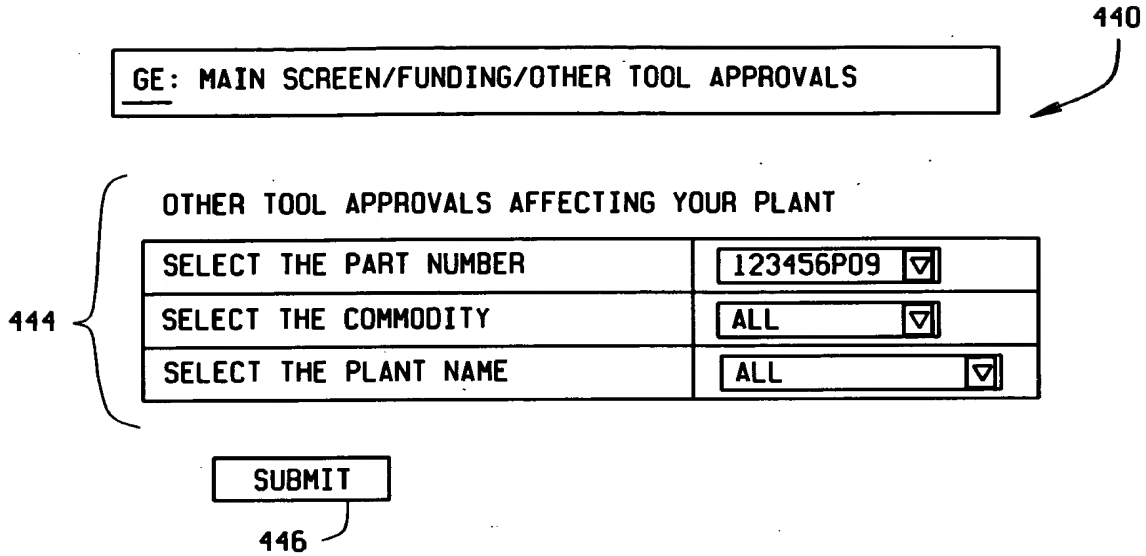

440
GE: MAIN SCREEN/FUNDING/OTHER TOOL APPROVALS
OTHER TOOL APPROVALS AFFECTING YOUR PLANT
444
SELECT THE PART NUMBER
123456P09
SELECT THE COMMODITY
ALL
SELECT THE PLANT NAME
ALL
SUBMIT
446

FIG. 31

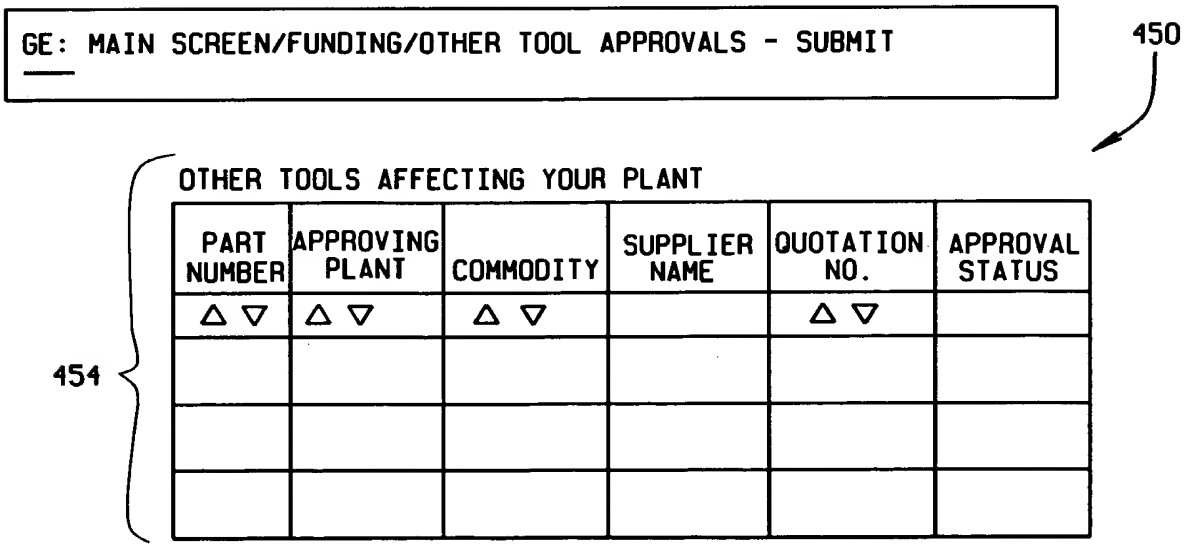

GE: MAIN SCREEN/FUNDING/OTHER TOOL APPROVALS - SUBMIT
450
OTHER TOOLS AFFECTING YOUR PLANT
454
PART NUMBER
APPROVING PLANT
COMMODITY
SUPPLIER NAME
QUOTATION NO.
APPROVAL STATUS

FIG. 32

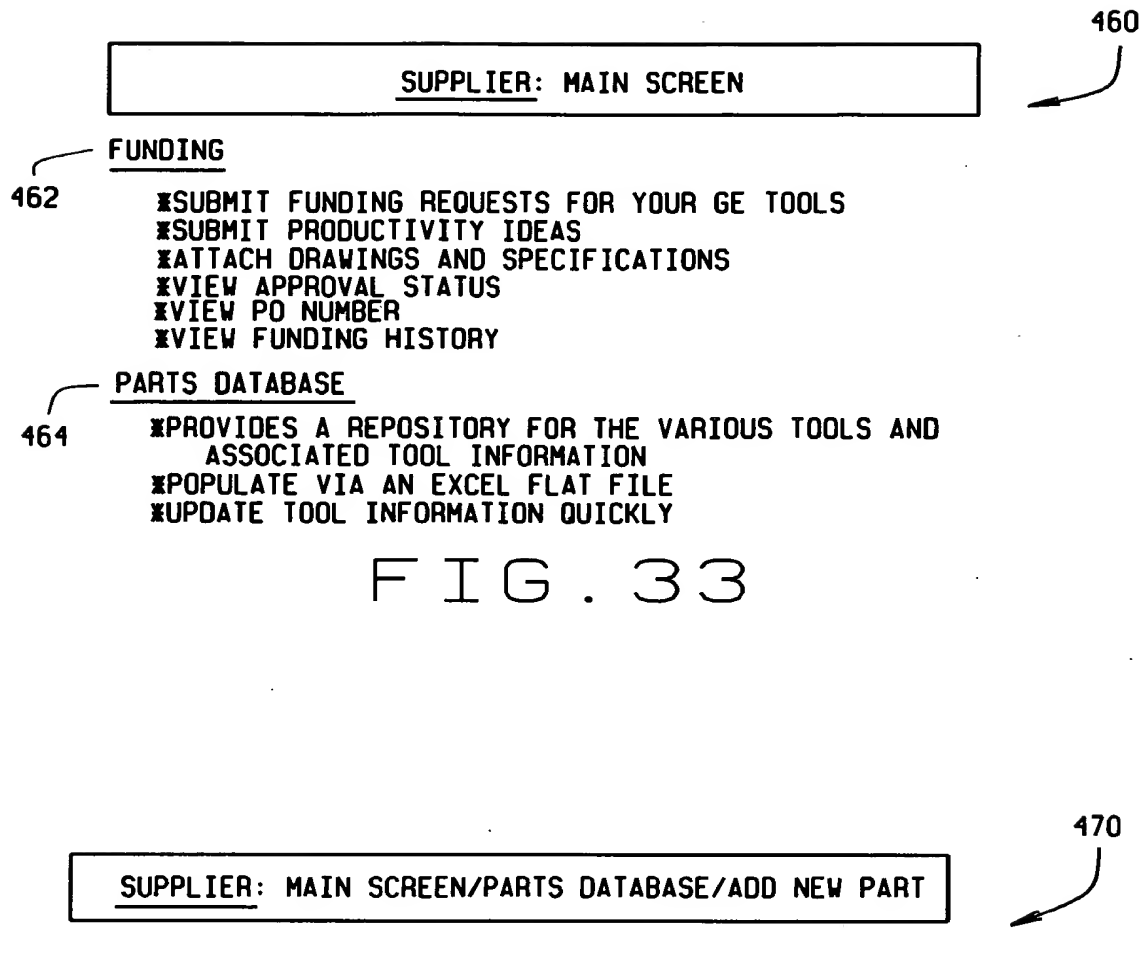

460
SUPPLIER: MAIN SCREEN
FUNDING
462
*SUBMIT FUNDING REQUESTS FOR YOUR GE TOOLS
*SUBMIT PRODUCTIVITY IDEAS
*ATTACH DRAWINGS AND SPECIFICATIONS
*VIEW APPROVAL STATUS
*VIEW PO NUMBER
*VIEW FUNDING HISTORY
PARTS DATABASE
464
*PROVIDES A REPOSITORY FOR THE VARIOUS TOOLS AND ASSOCIATED TOOL INFORMATION
*POPULATE VIA AN EXCEL FLAT FILE
*UPDATE TOOL INFORMATION QUICKLY

FIG. 33

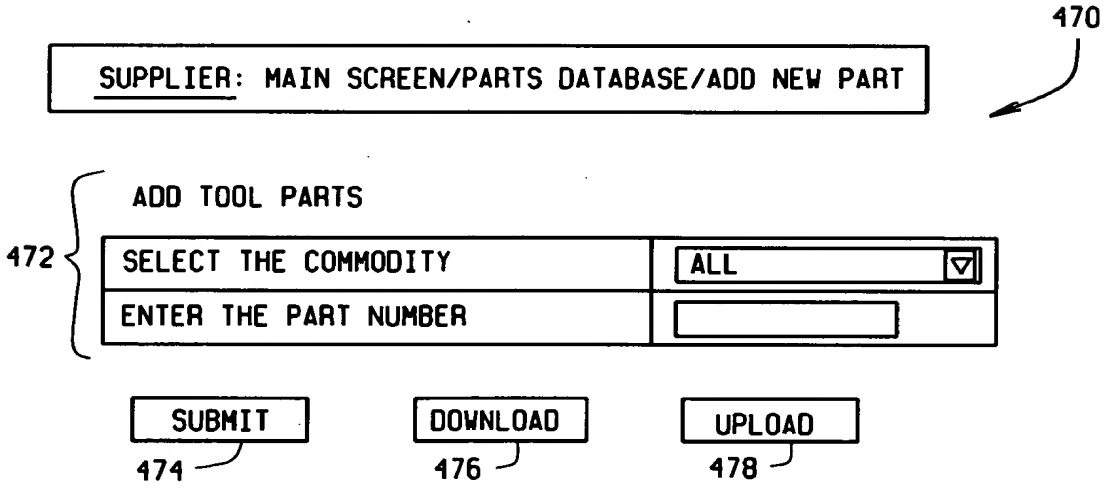

470
SUPPLIER: MAIN SCREEN/PARTS DATABASE/ADD NEW PART
ADD TOOL PARTS
472
SELECT THE COMMODITY
ALL
ENTER THE PART NUMBER
SUBMIT
474
DOWNLOAD
476
UPLOAD
478

FIG. 34

SUPPLIER: MAIN SCREEN/PARTS DATABASE/ADD NEW PART - SUBMIT

480

ADD NEW PART

PART NUMBER: 61B110004AA1

482

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION		PROCESS	
GE BUYER NAME		PROCESS EQUIPMENT	
MATERIAL INFO		FLASK SIZE	
FINAL PART WEIGHT (LBS)		DEEP DRAW	
MATERIAL SPEC		COPE DRAW	
FINISH SPEC		DRAG DRAW	
PROCESS SPEC		# ON	
PRICING DETAILS		CORE TYPE	
BASE PRICE ($)		CORE BOX MATERIAL	
PRICE W/SURCHARGE ($)		# OF CORES	
PRICE W/SURCHARGE AND PACK ($)		# OF CORES ON	
QTY BREAKS		INSERT #	
DATE UPDATED		INSERT PRICE ($)	
		COMMENTS	

FIG. 35

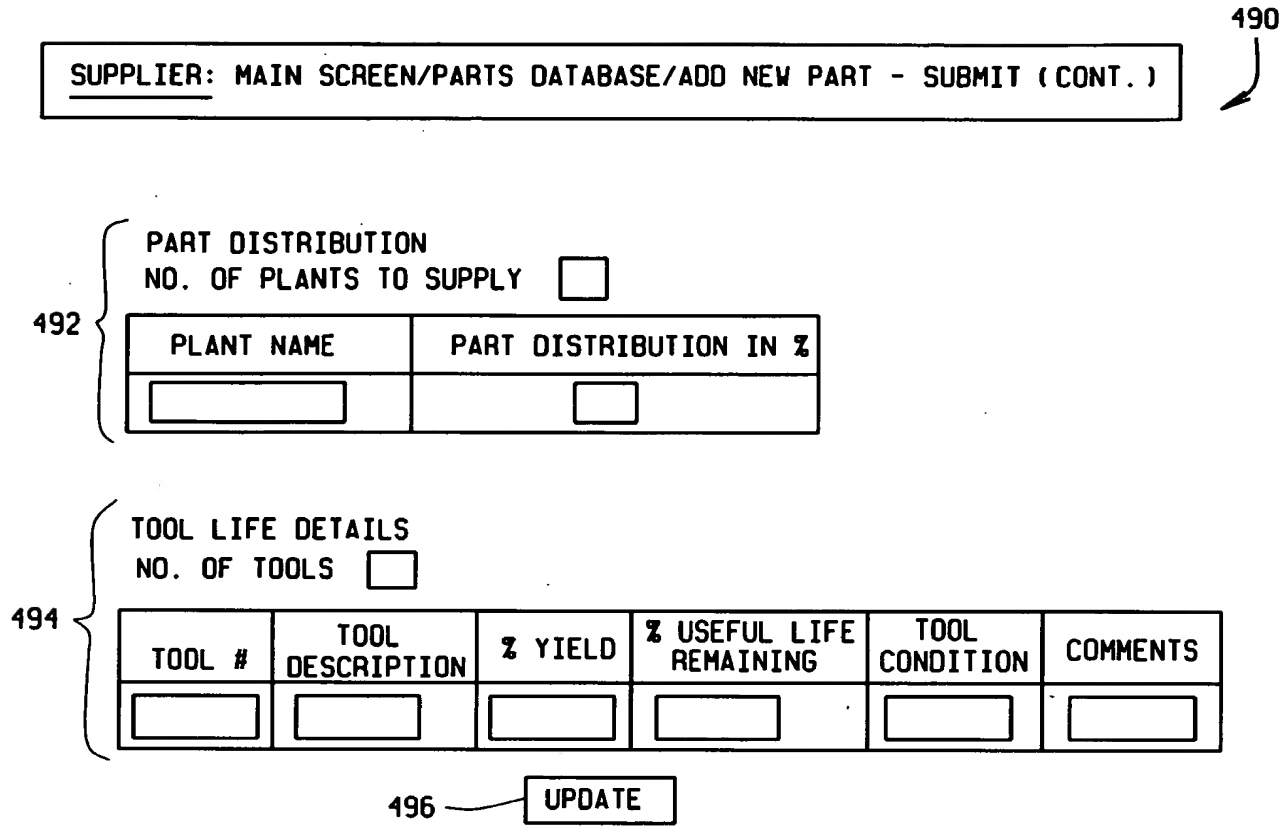

490
SUPPLIER: MAIN SCREEN/PARTS DATABASE/ADD NEW PART - SUBMIT (CONT.)
PART DISTRIBUTION
NO. OF PLANTS TO SUPPLY
492
PLANT NAME
PART DISTRIBUTION IN %
TOOL LIFE DETAILS
NO. OF TOOLS
494
TOOL #
TOOL DESCRIPTION
% YIELD
% USEFUL LIFE REMAINING
TOOL CONDITION
COMMENTS
496
UPDATE

FIG. 36

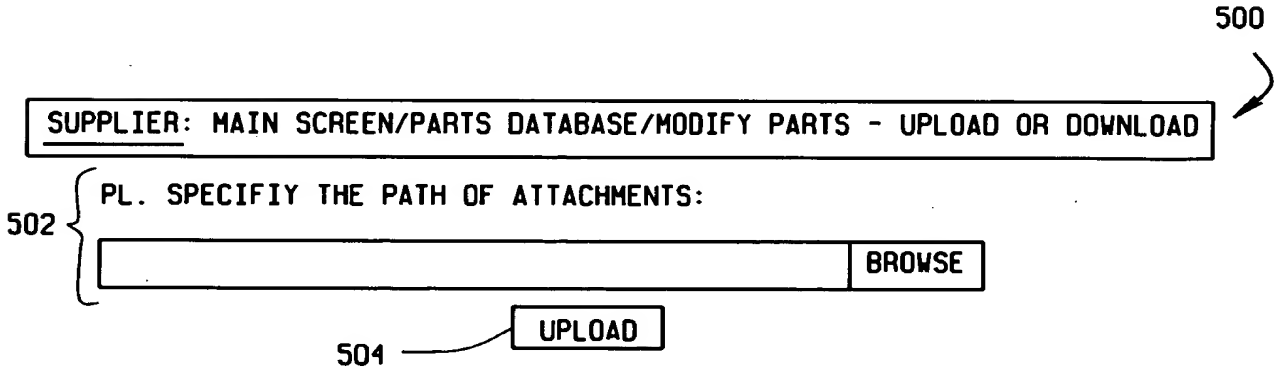

500
SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - UPLOAD OR DOWNLOAD
PL. SPECIFIY THE PATH OF ATTACHMENTS:
502
BROWSE
504
UPLOAD

FIG. 37

510

SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS

512

MODIFY PARTS DETAILS

SELECT THE COMMODITY	ALL
SELECT THE PART NUMBER	12345P09

514

SUBMIT DOWNLOAD UPLOAD

FIG. 38

520

SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - SUBMIT

MODIFY TOOL PARTS

PART NUMBER: 618110004AA1 (SAND CASTINGS COMMODITY PART)

522

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INT'L	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	SAMPLE	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE $ SAMPLE	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE ($)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK ($)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE	SAMPLE
		COMMENTS	SAMPLE

FIG. 39

530

SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - SUBMIT (CONT.)

532

PART DISTRIBUTION
NO. OF PLANTS TO SUPPLY [3]

PLANT NAME	PART DISTRIBUTION IN %
PLAINVILLE	50
FT. WAYNE	30
SELMER	20

534

TOOL LIFE DETAILS
NO. OF TOOLS [1]

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE

536 — [UPDATE]

FIG. 40

540

SUPPLIER: MAIN SCREEN/PARTS DATABASE/MODIFY PARTS - UPLOAD OR DOWNLOAD

542

PL. SPECIFIY THE PATH OF ATTACHMENTS:

[ ] [BROWSE]

544 — [UPLOAD]

FIG. 41

SUPPLIER: MAIN SCREEN/PARTS DATABASE/VIEW PARTS DETAILS - SUBMIT

550

VIEW PART DETAILS

552

SELECT THE COMMODITY	ALL
ENTER THE PART NUMBER	ALL

554 SUBMIT DOWNLOAD

FIG. 42

SUPPLIER: MAIN SCREEN/PARTS DATABASE/VIEW PART DETAILS - SUBMIT

560

VIEW PART DETAILS
PART NUMBER: 61B110004AA1

562

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INTL.	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	530 KGS	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE ($)	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE ($)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK ($)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE ($)	SAMPLE
		COMMENTS	SAMPLE

FIG. 43

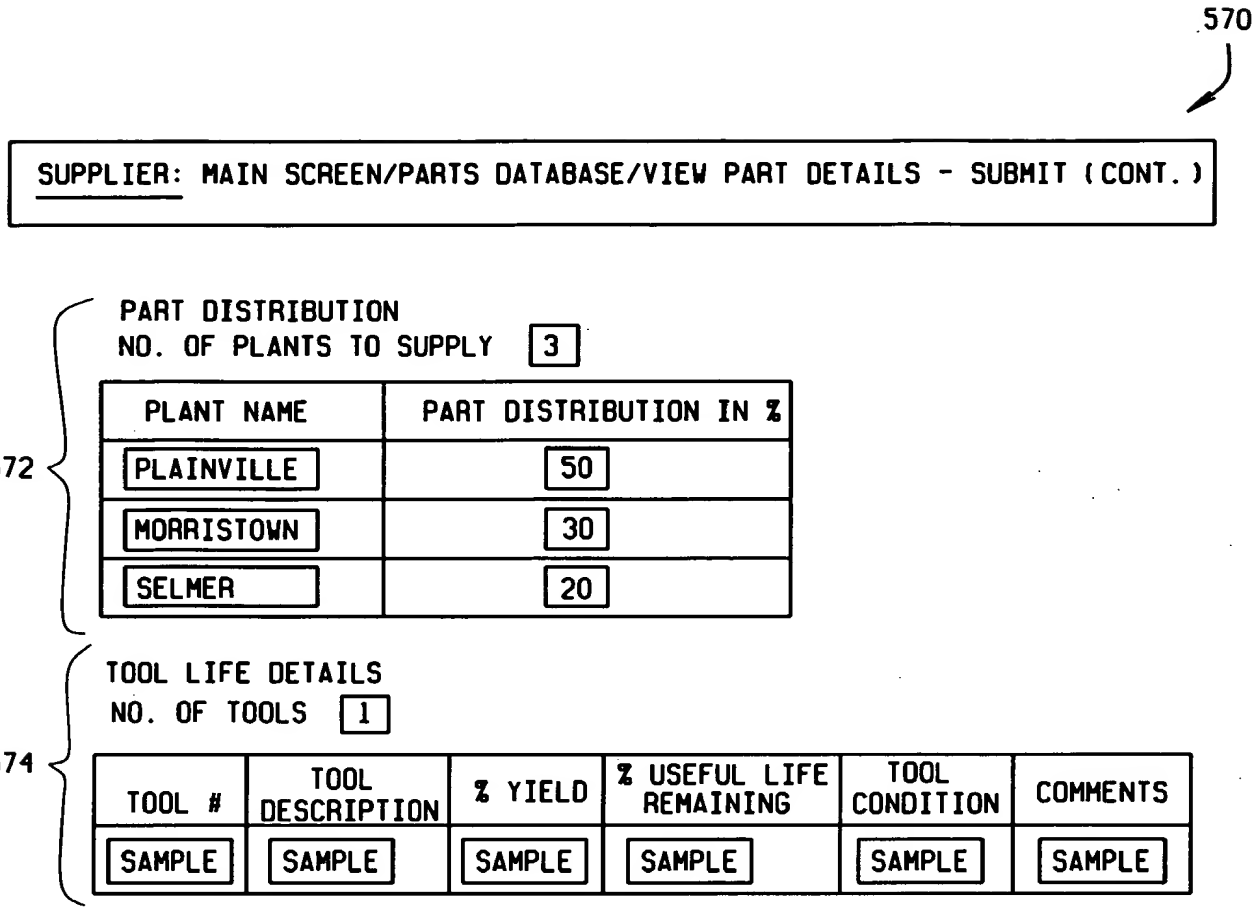

570
SUPPLIER: MAIN SCREEN/PARTS DATABASE/VIEW PART DETAILS - SUBMIT (CONT.)
PART DISTRIBUTION
NO. OF PLANTS TO SUPPLY 3
572
PLANT NAME
PART DISTRIBUTION IN %
PLAINVILLE
50
MORRISTOWN
30
SELMER
20
TOOL LIFE DETAILS
NO. OF TOOLS 1
574
TOOL #
TOOL DESCRIPTION
% YIELD
% USEFUL LIFE REMAINING
TOOL CONDITION
COMMENTS
SAMPLE
SAMPLE
SAMPLE
SAMPLE
SAMPLE
SAMPLE

FIG. 44

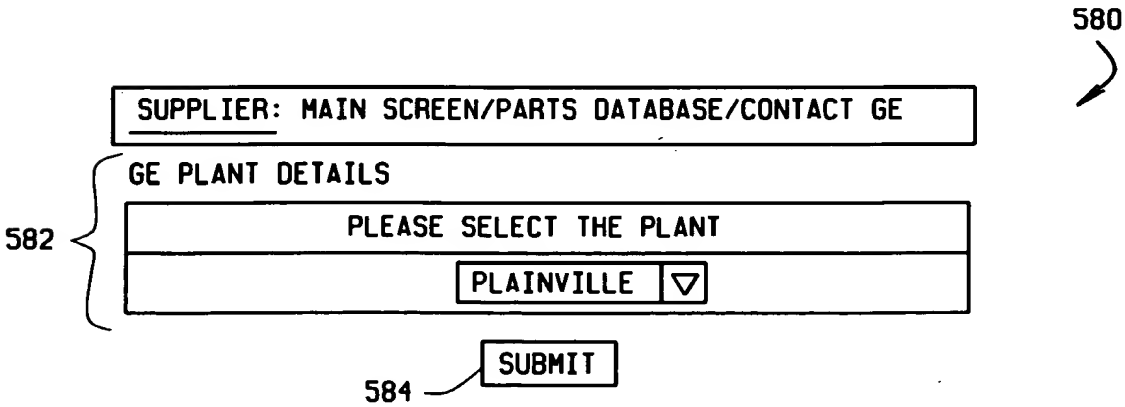

580
SUPPLIER: MAIN SCREEN/PARTS DATABASE/CONTACT GE
GE PLANT DETAILS
582
PLEASE SELECT THE PLANT
PLAINVILLE
SUBMIT
584

FIG. 45

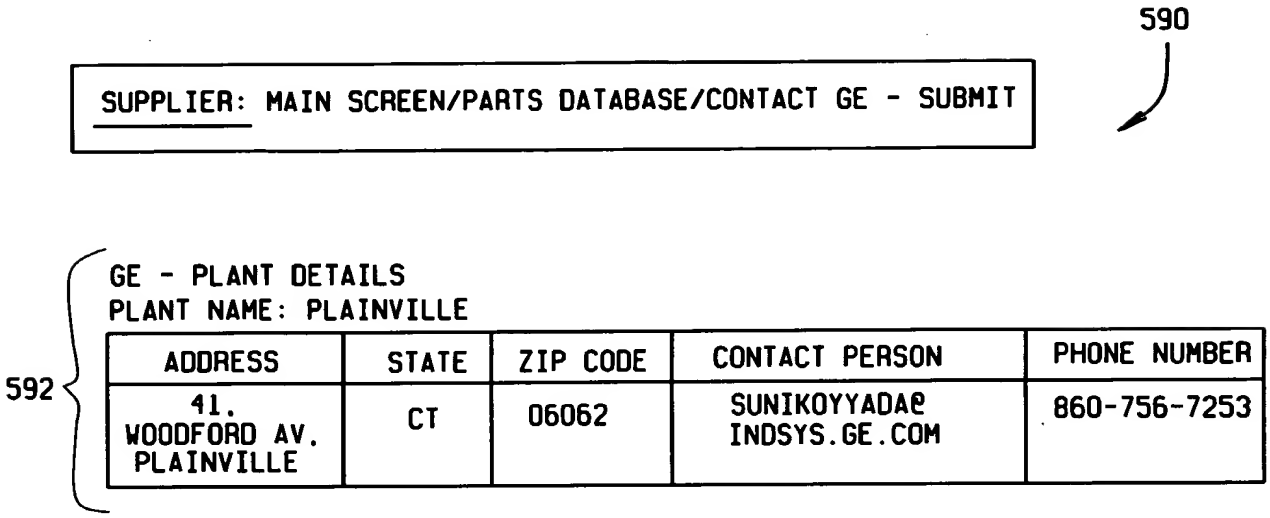

590
SUPPLIER: MAIN SCREEN/PARTS DATABASE/CONTACT GE - SUBMIT
592
GE - PLANT DETAILS
PLANT NAME: PLAINVILLE
ADDRESS
STATE
ZIP CODE
CONTACT PERSON
PHONE NUMBER
41. WOODFORD AV. PLAINVILLE
CT
06062
SUNIKOYYADA@ INDSYS.GE.COM
860-756-7253

FIG. 46

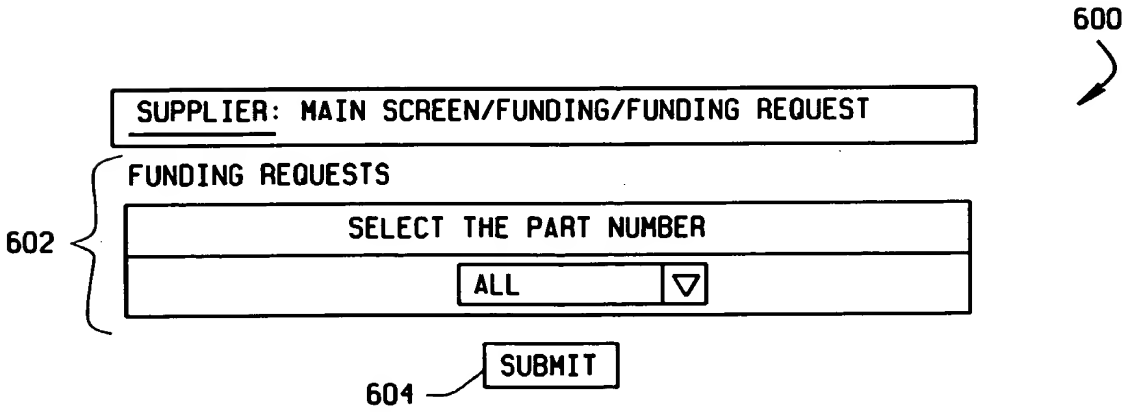

600
SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST
602
FUNDING REQUESTS
SELECT THE PART NUMBER
ALL
604
SUBMIT

FIG. 47

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT

610

FUNDING REQUESTS

612

PART NUMBER	FUNDING TYPE	APPROVING PLANT	FUNDING REQUEST DATE	QUOTE ($K)	LEAD TIME (IN WEEKS)	ANNUAL COST SAVINGS ($K)	PRIORITY	ATTACHMENTS	OTHER QUOTES	ADD QUOTATION
192A70002P7	INVESTMENT ▽	PLAINVILLE					SET	SPEC/DRAW	OTHER QUOTES	○
192A70002P7	INVESTMENT ▽	MORRISTOWN					SET	SPEC/DRAW	OTHER QUOTES	○
192A70002P7	INVESTMENT ▽	SELMER					SET	SPEC/DRAW	OTHER QUOTES	◎

614 — SUBMIT

FIG. 48

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT/PART # LINK

620

622

PART INFO		PROCESS INFORMATION	
PART DESCRIPTION	SAMPLE PART	PROCESS	SAMPLE
GE BUYER NAME	ORCHID INTL.	PROCESS EQUIPMENT	SAMPLE
MATERIAL INFO		FLASK SIZE	SAMPLE
PART WEIGHT	530 KGS	DEEP DRAW	SAMPLE
MATERIAL SPEC	SAMPLE	COPE DRAW	SAMPLE
FINISH SPEC	SAMPLE	DRAG DRAW	SAMPLE
PROCESS SPEC	SAMPLE	# ON	SAMPLE
PRICING DETAILS		CORE TYPE	SAMPLE
BASE PRICE ($)	SAMPLE	CORE BOX MATERIAL	SAMPLE
PRICE W/SURCHARGE ($)	SAMPLE	# OF CORES	SAMPLE
PRICE W/SURCHARGE AND PACK ($)	SAMPLE	# OF CORES ON	SAMPLE
QTY BREAKS	SAMPLE	INSERT #	SAMPLE
DATE UPDATED	SAMPLE	INSERT PRICE ($)	SAMPLE
		COMMENTS	SAMPLE

624

PART DISTRIBUTION
NO. OF PLANTS TO SUPPLY 3

PLANT NAME	PART DISTRIBUTION IN %
PLAINVILLE	50
MORRISTOWN	30
SELMER	20

626

TOOL LIFE DETAILS
NO. OF TOOLS 1

TOOL #	TOOL DESCRIPTION	% YIELD	% USEFUL LIFE REMAINING	TOOL CONDITION	COMMENTS
SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE	SAMPLE

FIG. 49

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT/APPROVING PLANT LINK

630

PART DISTRIBUTION

632

PLANT NAME	PERCENTAGE
PLAINVILLE	60
FT. WAYNE	30
MORRISTOWN	10

634 APPROVING AUTHORITY: PLAINVILLE ▽

FIG. 50

640

SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT/SET PRIORITY LINK

PRIORITY CALCULATION

642

QUOTATION NUMBER	LEAD TIME (IN WEEKS)	PRIORITY	UPDATE
△ ▽			
NEW	3		△ ▽
QTN 23	1	3	△ ▽
QTN 45	3	5	△ ▽
QTN 234	2	2	△ ▽

644 SUBMIT

FIG. 51

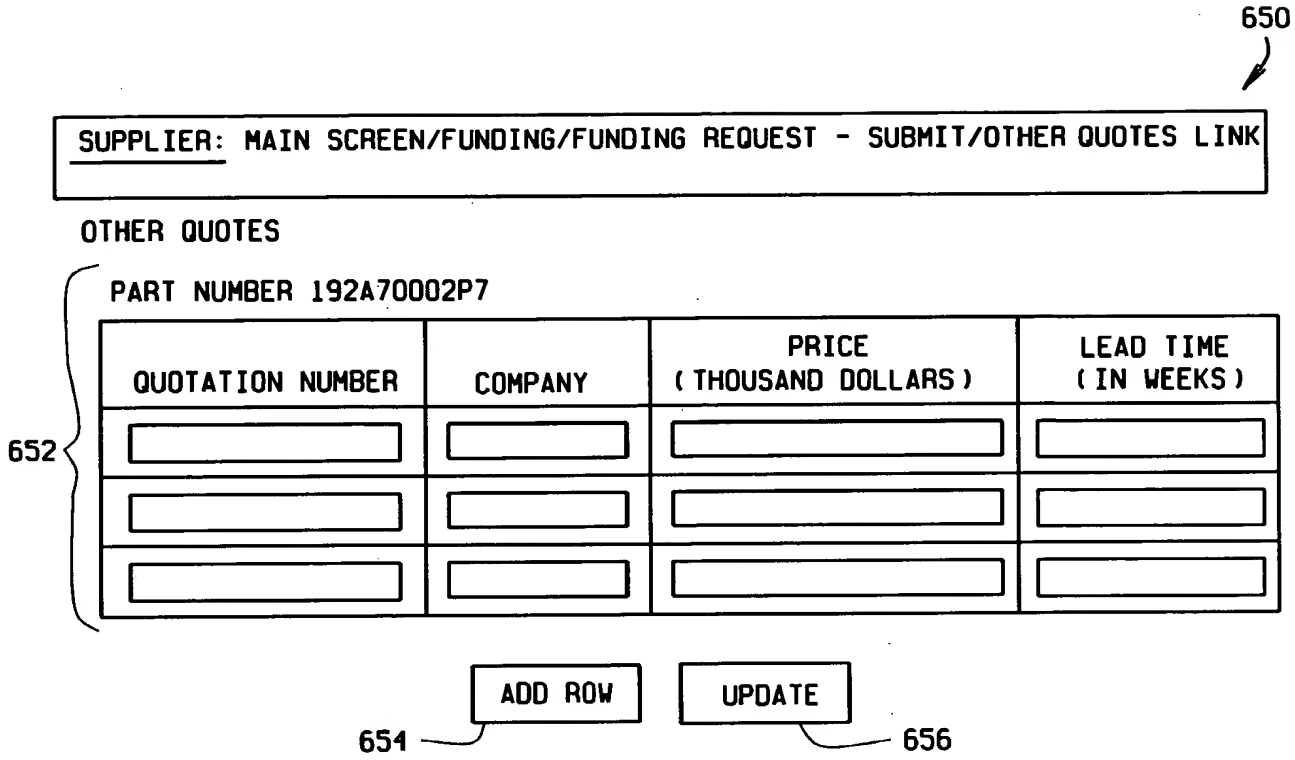

650
SUPPLIER: MAIN SCREEN/FUNDING/FUNDING REQUEST - SUBMIT/OTHER QUOTES LINK
OTHER QUOTES
PART NUMBER 192A70002P7
652
QUOTATION NUMBER
COMPANY
PRICE (THOUSAND DOLLARS)
LEAD TIME (IN WEEKS)
ADD ROW
UPDATE
654
656

FIG. 52

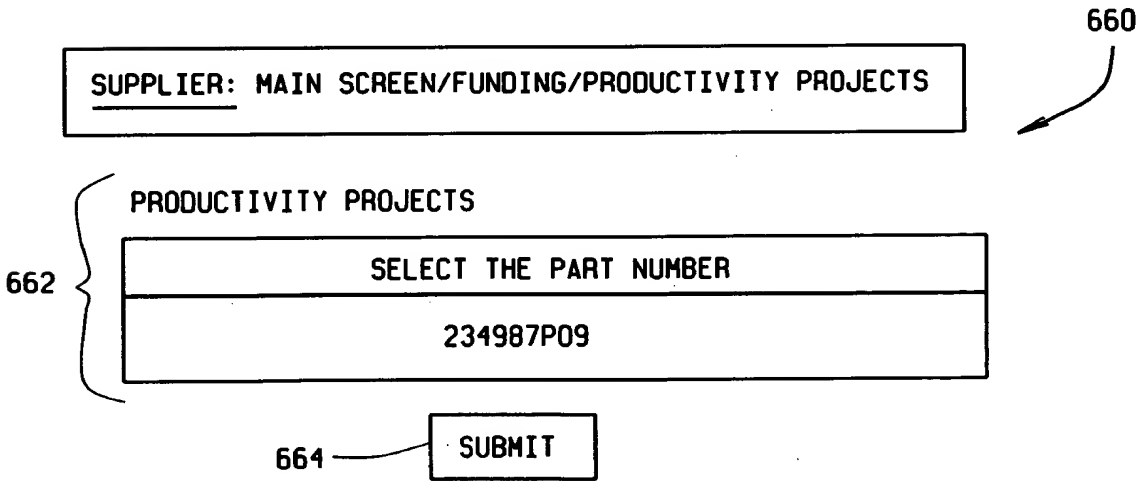

660
SUPPLIER: MAIN SCREEN/FUNDING/PRODUCTIVITY PROJECTS
PRODUCTIVITY PROJECTS
662
SELECT THE PART NUMBER
234987P09
SUBMIT
664

FIG. 53

FDE2E0 69T0E260

SUPPLIER: MAIN SCREEN/FUNDING/PRODUCTIVITY PROJECTS - SUBMIT

670

PRODUCTIVITY PROJECTS

672

PART NUMBER	APPROVING PLANT	REQUESTED DATE	QUOTE ($K)	ANNUAL COST SAVINGS ($K)	LEAD TIME (IN WEEKS)	BENEFIT DESCRIPTION	PRIORITY	ATTACHMENTS	OTHER QUOTES	ADD QUOTATION
192A70002P7	PLAINVILLE						SET	SPEC/DRAW	OTHER QUOTES	○
192A70002P7	MORRISTOWN						SET	SPEC/DRAW	OTHER QUOTES	○
192A70002P7	SELMER						SET	SPEC/DRAW	OTHER QUOTES	◎

674 SUBMIT

FIG. 54

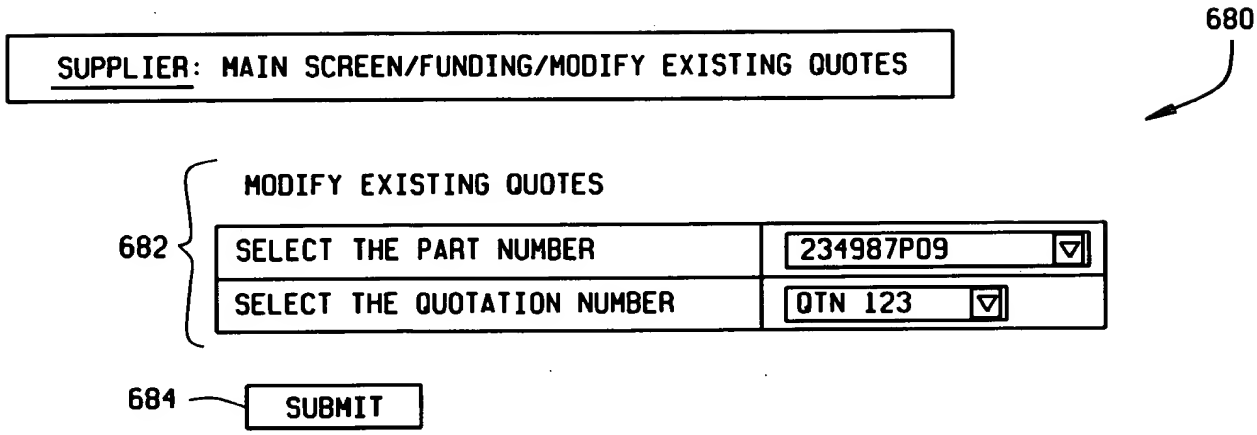

SUPPLIER: MAIN SCREEN/FUNDING/MODIFY EXISTING QUOTES
680
MODIFY EXISTING QUOTES
682
SELECT THE PART NUMBER
234987P09
SELECT THE QUOTATION NUMBER
QTN 123
684
SUBMIT

FIG. 55

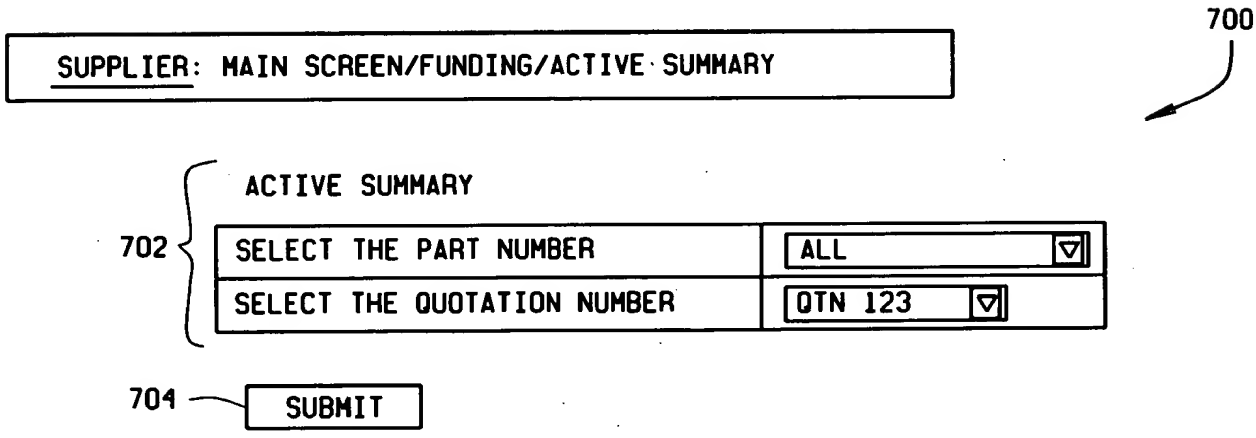

SUPPLIER: MAIN SCREEN/FUNDING/ACTIVE SUMMARY
700
ACTIVE SUMMARY
702
SELECT THE PART NUMBER
ALL
SELECT THE QUOTATION NUMBER
QTN 123
704
SUBMIT

FIG. 57

SUPPLIER: MAIN SCREEN/FUNDING/MODIFY EXISTING QUOTES - SUBMIT

690

MODIFY EXISTING QUOTE

QUOTATION NUMBER: 1986

692

PART NUMBER	FUNDING TYPE	FUNDING REQUEST DATE	QUOTE ($K)	LEAD TIME (IN WEEKS)	ANNUAL COST SAVINGS ($K)	PRIORITY	ATTACHMENTS	OTHER QUOTES	CONFIRM
192A70002P7	INVESTMENT ▽	04/23/2000	100	3	28	SET	SPEC/DRAW	OTHER QUOTES	☐

694

SUBMIT DELETE

FIG. 56

SUPPLIER: MAIN SCREEN/FUNDING/ACTIVE SUMMARY - SUBMIT

710

ACTIVE SUMMARY

712

PART NUMBER	PLANT	QUOTATION NO.	APPROVAL STATUS	PAYMENT TRACKING				ADD TO HISTORY
				PO NUMBER	INVOICE NO	INVOICE DATE	REMARKS	
△▽	△▽	△▽	△▽		△▽			
192A70002P7	PLAINVILLE	QTN 13	Y	PO 123				☐
192A70002P2	FT. WAYNE	QTN 239		PO 4876				☐
192A70002P0	MORRISTOWN	QTN 187	N					☐

714 — SUBMIT

FIG. 58

720

SUPPLIER: MAIN SCREEN/FUNDING/ACTIVE SUMMARY - SUBMIT/QUOTE # LINK

QUOTE SUMMARY

722

COMMODITY	FUNDING TYPE	FUNDING REQUEST DATE	AMOUNT ($K)	LEAD TIME	SAVINGS (IN $K)	ATTACHMENTS	OTHER QUOTES
STAMPINGS	INVESTMENT	04/01/2000	109	2 WEEKS		SPEC/DRAW	OTHER QUOTES

FIG. 59

09/30/2000 10:52:50

730

SUPPLIER: MAIN SCREEN/FUNDING/ACTIVE SUMMARY - SUBMIT/APPROVAL STATUS LINK

732

APPROVAL STATUS

DECISION BY	DECISION DATE	COMMENTS
TOM MATHIS	06/12/2000	APPROVED

FIG. 60

740

SUPPLIER: MAIN SCRENN/FUNDING/HISTORICAL SUMMARY

742

HISTORICAL SUMMARY

SELECT THE PART NUMBER	ALL ▽
SELECT THE DATE	FROM [ ] TO [ ]

744 SUBMIT

FIG. 61

750

SUPPLIER: MAIN SCREEN/FUNDING/HISTORICAL SUMMARY - SUBMIT

752

HISTORICAL SUMMARY

PART NUMBER	PLANT	QUOTATION NO.	PO NUMBER	INVOICE NO	APPROVED	APPROVED BY
△▽	△▽	△▽	△▽	△▽	△▽	
192A70002P7	PLAINVILLE	QTN 13	PO 567	INV 987	Y	SUNIL.KOYYADA
192A70002P2	FT. WAYNE	QTN 23			N	TOM MATHIS
192A70002P0	MORRISTOWN	QTN 130			N	TIM OPSTRUP

FIG. 62

760

SUPPLIER: MAIN SCREEN/FUNDING/HISTORICAL SUMMARY - SUBMIT/PO & INVOICE LINK

762

PO & INVOICEING DETAILS

QTN NUMBER	PO NUMBER	AMOUNT ($K)	INVOICE NUMBER	INVOICE DATE	REMARKS
1090	PO 123	109	INV 234	05/20/2000	DELAYED BY 1 WEEK

FIG. 63

09/30/2000 15:36:20